

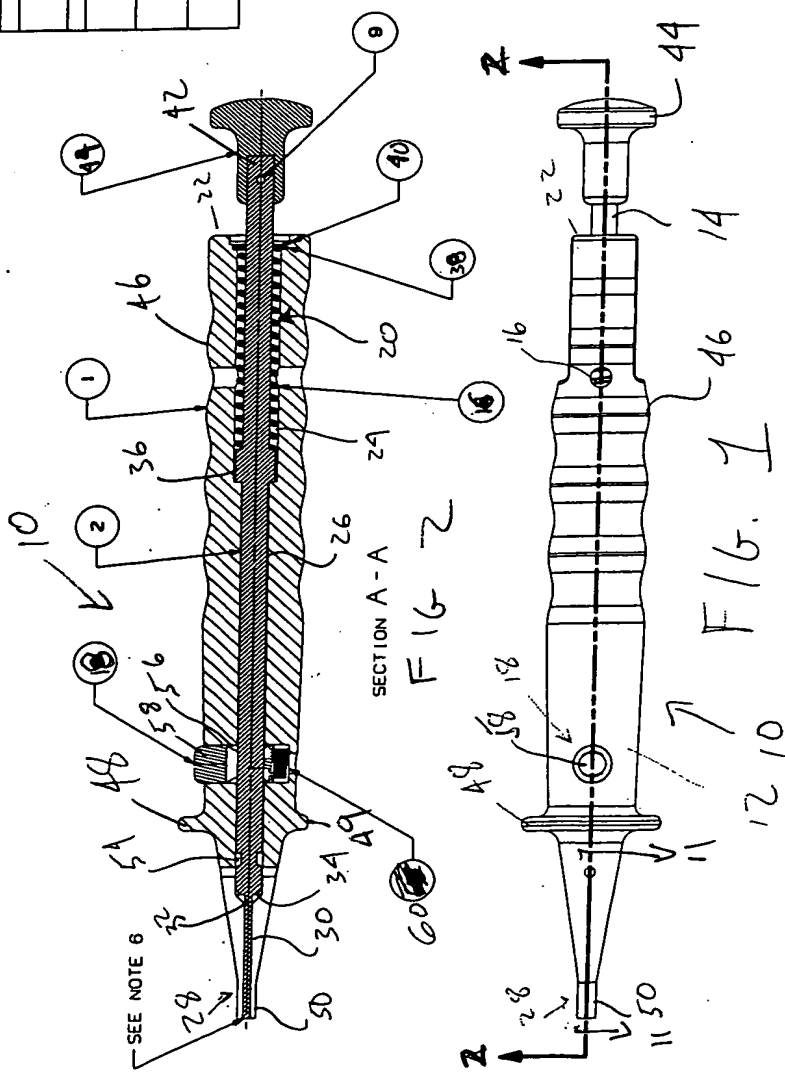
REVISIONS

3

ITEM NO. PART NO. DESCRIPTION DRAWING NO.

1

1	198245-001	1	198245
2	198246-001	1	198246
3	198248-001	1	198248
4	198249-001	1	198249
5	SPEC#	1	N/A
6	C0300-035-17505	1	N/A
7	OR EQUIV.	1	N/A
8	198259-001	1	198259
9	KAMANI	1	N/A
	N5000-434 OR EQUIV.	1	N/A
	SPEC#	1	N/A
	C0240-020-02505	1	N/A
	OR EQUIV.	1	N/A
	PIC DESIGN#	1	N/A
	015-312 OR EQUIV.	1	N/A



NOTES:

1. ASSEMBLE ITEMS 5, 6, 7, TO ITEM 2 PRIOR TO PRESS FIT, PIN AND PEEN OF ITEM 3 TO ITEM 2
2. ASSEMBLE ITEM 8 AND 4 TO ITEM 1 AND POSITION TO ACCEPT ITEM 2.
3. SECURE ITEMS 2, 5, 6, TO ITEM 1 WITH ITEM 7.
4. ITEM 2 TO PASS THRU ITEM 4 FREELY WHEN ITEM 4 IS DEPRESSED.
5. ENTIRE ASSY TO FREELY ACTUATE WITHOUT BINDING AND FIRE REPEATEDLY.
6. PIN PORTION OF ITEM 2 TO BE FLUSH WITH ITEM 1.

PRODUCT CODE	PART NUMBER
81-3268	198244-001

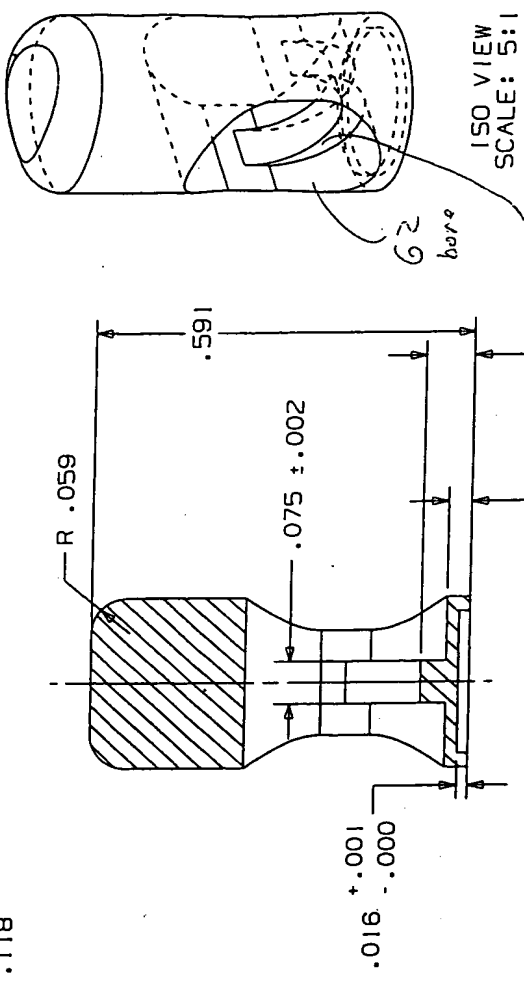
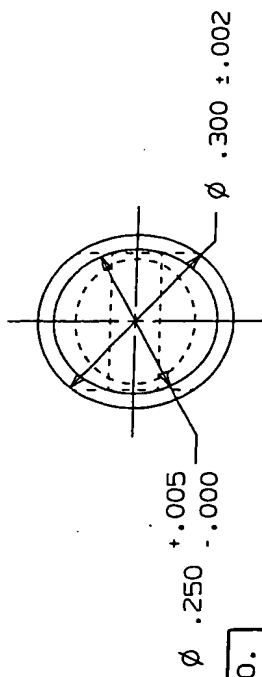
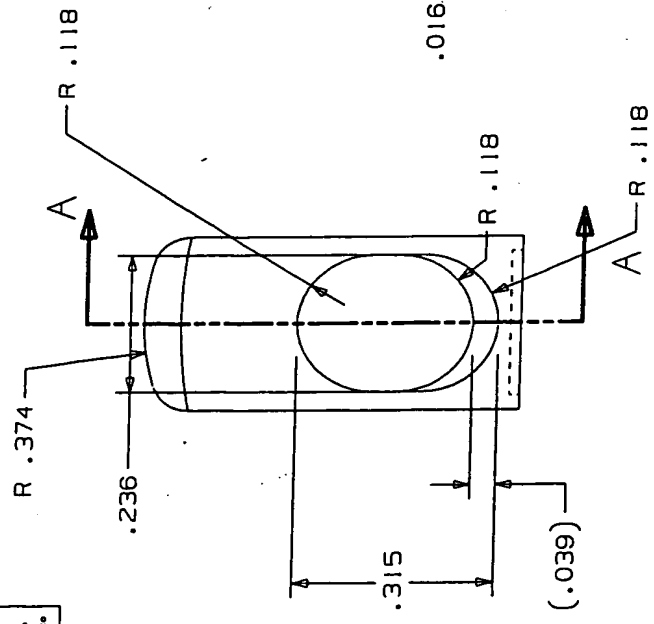
ANY CHANGES TO THIS PRODUCT REQUIRES PRIOR APPROVAL OF COOMAN

REVISIONS
ECR 34114
WHK 05/16/00

PRELIMINARY

3

PROPRIETARY
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ISO VIEW
SCALE: 5:1

64 F163

SECTION A - A

NOTES:

1. MATERIAL: 17-4PH STAINLESS STEEL HARDENED RC 38-45
PER SPEC# MA-061
2. FINISH: PART TO BE SATIN FINISHED AND PASSIVATED
PER ASTM A967.

PART NO.
198249-001

REVISIONS		ECR 34114	WHK 05-17-00
1			
PRELIMINAR			
		NEXT ASSY	
		APPL	

PROPRIETARY

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PILOT

FIG 5

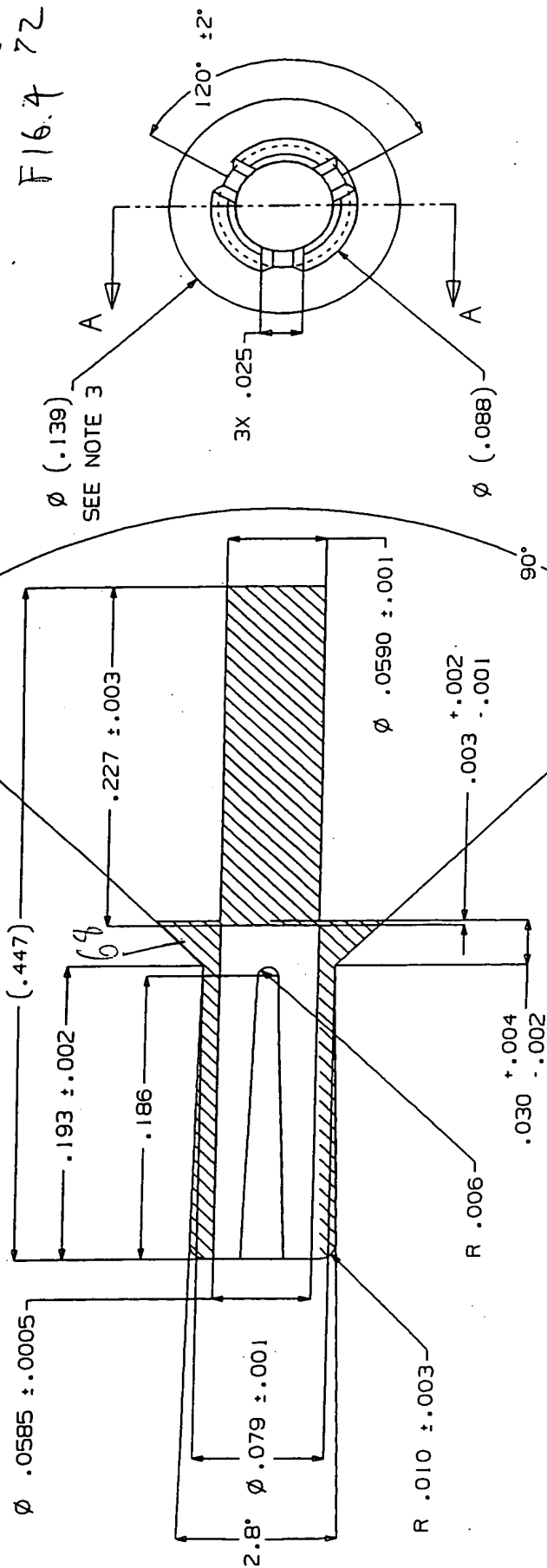


FIG 5

SECTION A - A

CODMAN PART #	DESCRIPTION
197867-001	AS SHOWN

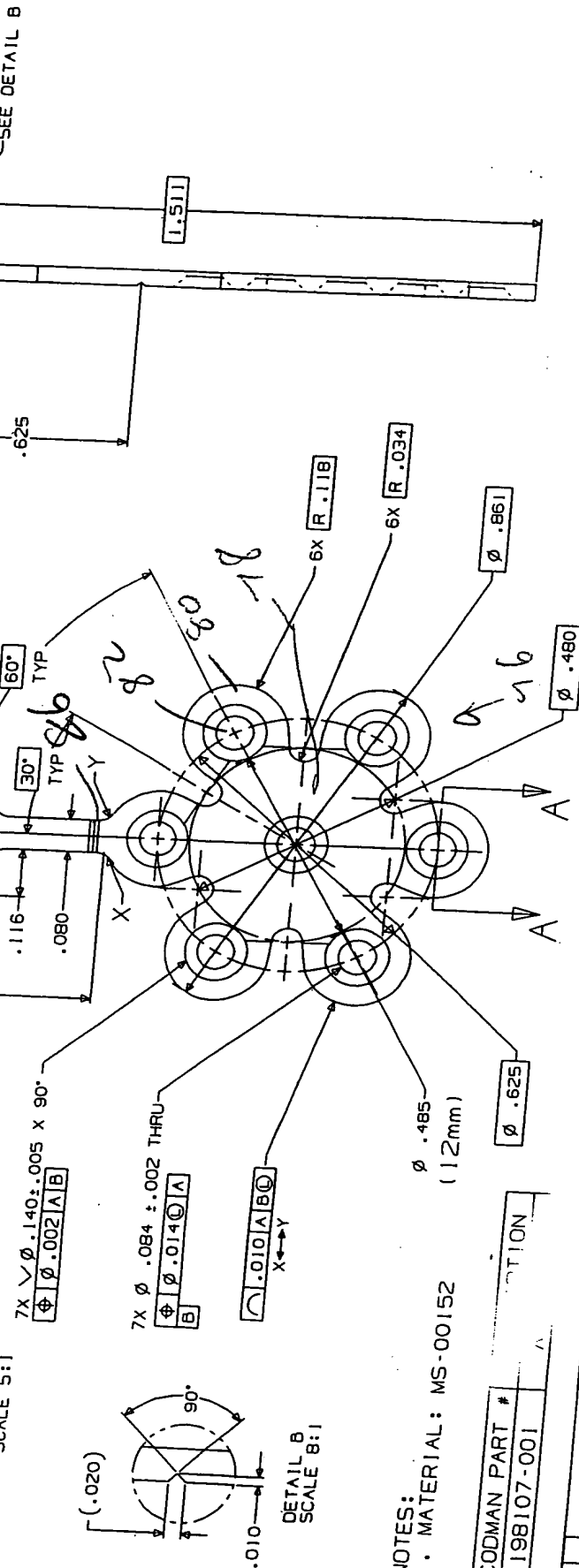
- NOTES:
1. MATERIAL SPEC #MS-00150
 2. PROCESS SPEC #MS00167
 3. EDGE RADIUS ALLOWABLE
 4. NO INCLUSIONS AT 3X

REVISIONS	
1	DEVELOPMENTAL RELEASE 1/21/00
2	ECR #3544 RELEASE TO PILOT LEVEL 3/21/00
E82	
NEXT ASSY	
APPLICA	
-	

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$$\Gamma_{(210 \cdot)}$$


SECTION A - A

SCALE 5:1

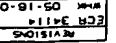


NOTES:
1. MATERIAL: MS-00152

CODMAN PART #	198107-001
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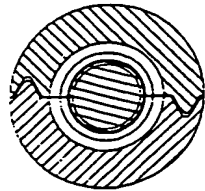
F16 6

REVISIONS	ECR 33456	AV 24MAY00
1		

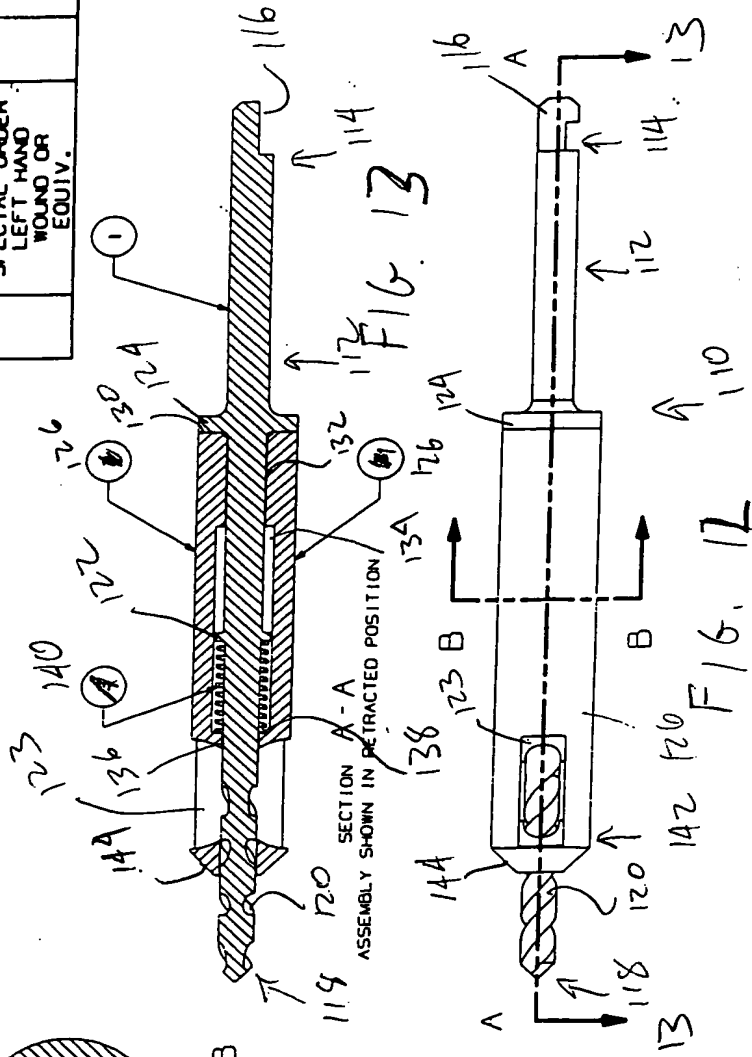


PRELIMINARY

REVISIONS



SECTION B-B
SCALE 10:1



NOTES:

1. SLIDE ITEM 3 SPRING ONTO ITEM 1 DRILL BIT AS SHOWN.
2. POSITION ITEMS 1 & 3 WITHIN APPROPRIATE CHANNELS OF ITEM 2 HOUSING.
3. BOND THE TWO ITEM 2 HOUSINGS USING ADHESIVE. CARE MUST BE TAKEN TO AVOID EXCESS ADHESIVE RESIDUE ON BOTH THE INSIDE AND OUTSIDE OF ASSEMBLY.
4. THE TWO ITEM 2 HOUSINGS MUST BE BONDED FLUSH AT CHAMFERED END.
5. AFTER CURE AND SET TIME HAS OCCURRED THE HOUSING PORTION OF ASSEMBLY MUST BE ABLE TO SPIN AND ACTUATE ITS FULL RANGE FREELY.

PRODUCT CODE
BI-3258

PRELIMINARY

ITEM NO.	PART NO.	QTY.	DESCRIPTION	DRAWING NO.
1	198302-001	1	DRILL BIT, 5MM STOP, STANDARD LOW SPEED	198302
2	198304-001	2	5MM DRILL HOUSING	198304
3	SPEC P/N CO120-010-06905 SPECIAL ORDER LEFT HAND WOUND OR EQUIV.	1	SPRING	N/A